

TECHNICAL INFORMATION - SPECIALITIES AND ADDITIVES

RHOBA SUPRA Z402

(RHOBASUR AKTIVATOR A1)

ARTIKEL- NO. 060055

Strong alkaline special concentrate for pH adjustment

APPLICATION

RHOBA SUPRA Z402 is ideally suited for pH adjustment in steel and grey cast iron treatment.

RHOBA SUPRA Z402 is added to the phosphating bath when the pH value falls below the lower permitted limit or in the case of a new bath preparation in order to adjust the desired pH value. To raise the pH value of the phosphating bath, RHOBA SUPRA Z402 is added manually or via a dosing system (RHOBA UTILA T101 pH value-controlled dosing pump) until the pH value is again in the desired range.

PROPERTIES

- Liquid and easy to dose (manually or automatically)
- is ideally suited for pH adjustment in degreasing and FE phosphating baths
- Guarantees long service life of the circulating water
- Non-abrasive, gentle on pumps and pipelines
- nitrite and cyanide free

TECHNICAL DATA

Appearance	liquid
Density at 20 °C	1,4 g/cm³
pH-value	> 13

Before application, test material compatibility at an inconspicuous area. Follow the cleaning and care instructions provided by the manufacturer. We cannot be held liable for improper use and resulting damages.

STORAGE

Storage temperature: 5-30 °C Shelf life: 12 months

